



— MANUFACTURING & OPERATIONAL EXCELLENCE

LEAN SIX SIGMA BLACK BELT • 15+ YEARS ON THE FLOOR

More output Lower costs Better quality Higher profits

In 45 to 90 days

JDx Continuum embeds inside your operation. We work on your shop floor, alongside your team, and deliver measurable improvements you can see before we leave.

Not reports. Not recommendations. Execution.

—
\$280K+

SAVED IN ONE PROJECT

—
7

PLANTS TRANSFORMED

—
45-90

DAYS TO RESULTS

—
10+

YEARS ON THE FLOOR

FREE OPERATIONAL ASSESSMENT

Half-day diagnostic • No cost • No commitment

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Most factories run at 60–70% of what they can deliver.

The other 30–40% is hiding in plain sight.

Not because of equipment. Not because of people. Because of systems that were never formally built — and problems so familiar they stopped being questioned.

01 Where does your material variance actually go?

Every plant has it. Most never trace it. At one IKO plant, the answer was worth **\$280,000 a year** — hiding in routine reports nobody questioned.

02 Does your quality depend on inspection, or on process?

If a defect has to reach a checker to be caught, your quality system is fragile. Cost of Poor Quality is typically **15–25% of revenue** — most companies have never measured it.

03 What happens if your best operator leaves tomorrow?

If critical knowledge lives in someone's head and not in your SOPs, your operation carries a **single point of failure** no insurance policy covers.

04 When did your safety system last actually prevent something?

Compliance paperwork keeps auditors happy. Daily habits keep workers safe. **The gap between the two** is where incidents happen.

05 How much of your floor space is making money for you?

Most plants waste **30–40% of floor area**. Operators walk 5–8 km per shift unnecessarily. None of it ever shows up on the P&L.

The good news

Every one of these problems is solvable — **in 45 to 90 days**. With the right methodology, the right discipline, and a team that has solved them before.

Pick what you want to improve. We handle the how.

Six disciplines. One target: your operation, measurably better.

More output

01

PRODUCTION & THROUGHPUT

Bottlenecks identified, OEE lifted, shift management redesigned, capacity optimised. Your machines, people and floor space all produce more.

LEAN TOOLS

OEE

TPM

VSM

SMED

TOC

Lower costs

02

COST REDUCTION & PROFIT RECOVERY

Hidden losses surfaced. Material variance, yield gaps, rework and energy — each one quantified, fixed and locked down. Every rupee recovered stays recovered.

LEAN TOOLS

Kaizen

Fishbone

5 Whys

COQ

ABC

Better quality

03

QUALITY SYSTEMS & ISO 9001

Quality built into the process, not bolted on as inspection. From shop-floor quality to full ISO 9001 certification. Zero-nonconformance delivery.

LEAN TOOLS

ISO 9001

DMAIC

PFMEA

Poka-Yoke

SPC

Safer floors

04

SAFETY CULTURE & COMPLIANCE

Daily safety habits, not compliance theatre. Hazard identification, behaviour-based safety and structured routines that prevent incidents, not just record them.

LEAN TOOLS

HIRA

BBS

Safety Cross

Toolbox Talks

Smarter floor

05

PLANT LAYOUT & SPACE OPTIMISATION

Most plants waste 30–40% of floor space. We map the flow, redesign the layout and implement the change. Recognised as best in a 7-plant network.

LEAN TOOLS

Spaghetti

VSM

5S

JIT

Cell Design

Stronger systems

06

PROCESS STANDARDISATION & CAPABILITY

SOPs that actually get used. Daily management that actually drives action. The systems and skills that keep your gains going long after we leave.

LEAN TOOLS

SOPs

DMM

Kanban

TWI

Kaizen Teian

One target. Your operation, measurably better.

Combine any of the six into a single engagement — scoped around the problem that costs you the most.

First call to lasting result. Six steps, no surprises.

You know exactly where the engagement stands at every stage.



ENGAGEMENT MODEL

Three ways to start working together



Every engagement starts free.

The half-day Operational Assessment is on us — you see exactly where the opportunity is before you commit a rupee. The assessment is the concession; the work is priced with conviction.

These aren't case studies. They're results, delivered on the floor.

COST RECOVERY · IKO INDUSTRIES · NORTH AMERICA

\$280K+

The Hidden \$280,000

SITUATION

4.3% material variance every year. Visible on every report. Normalised by everyone.

ACTION

Kaizen, Fishbone, 5 Whys and VSM — on the floor, with the people closest to the problem.

RESULT

Variance 4.3% → under 0.5%. \$280K saved every year, sustained. 8% total cost reduction.

PLANT LAYOUT · IKO HAGERSTOWN · USA

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The "Toyota of IKO"

SITUATION

A new plant. A blank floor. The chance to set the standard for a 7-plant network.

ACTION

Lean flow principles, spaghetti diagrams, VSM and JIT inventory. Cross-functional co-ownership built in.

RESULT

Most efficient layout in the entire IKO network. Material handling time cut 20%.

ISO 9001 · SYNERGY STAMPING · MICHIGAN

Zero

Six Years, Zero Nonconformances

SITUATION

Six straight years of failed ISO 9001 attempts. A team that had stopped believing it was possible.

ACTION

Rebuilt the QMS around how the company actually operated — with the team, not for them.

RESULT

90 days to certification. Zero major nonconformances. Named "Most Influential Person" of 2018.

The pattern repeats.

A decade of results, across operations and three continents.

+10% 145 → 160 axles/day Mahindra, Mumbai	40→18 % sheet-break downtime IKO, North America	30% faster project completion IKO, 7 plants	+15% lathe efficiency restored Vac Chem, India
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— THE FOUNDER



Ajol Shah

FOUNDER & LEAD CONSULTANT

A decade inside demanding manufacturing operations across India, the United States and Canada — from process engineer through to production manager across seven plants.

Returned to India in April 2026 and founded JDX Continuum to bring world-class operational thinking to the businesses that need it most.

PROFESSIONAL JOURNEY

May 2026	JDX Continuum	Founder & Lead Consultant	INDIA
2019-25	IKO Industries	Process Engineer to Production Manager, 7 plants	USA & CANADA
2018-19	Synergy Stamping	Manufacturing Engineer, ISO Lead	USA
2015-16	Vac Chem Industries	Design & Development Engineer	INDIA
2014	Mahindra & Mahindra	Manufacturing Engineer, Kaizen Lead	INDIA

- LEAN SIX SIGMA BLACK BELT
- ISO 9001 INTERNAL AUDITOR
- M.S. WAYNE STATE UNIVERSITY
- B.E. MANIPAL UNIVERSITY

THE NEXT STEP

If you've read this far,
the next step is **a conversation.**

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UNLOCK MORE POTENTIAL